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601.3902
Job Sheet 210361



Part No: 601.3902

Job Qty: ~~8~~ pcs

Part Name: Eye Bolt

12 pcs D.O



Part Weight: 0 lbs

Status: New **DAS 21**

Priority: Medium

Job Created: 6/5/20

Job Tracking No:

9-05

Due Date: 11/12/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	8 pcs	11/12/20	11/12/20	0.56	4.51	Doosan - 1		<i>[Signature]</i>
110	QC 2	8 pcs	11/12/20	11/12/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S287010



Part: 601.3902

Job No: 210361

Serial No/Batch: S287010

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/09/20

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

120 QC 8 8 pcs 11/12/20 0.00 0.00

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 2 - 76

QC 2 - 86

QC 2 - 83

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

QC 8 - 76

QC 8 - 61

QC 8 - 66

QC 8 - 73

QC 8 - 82

130 Packaging 3-1 - Stock - B4B 8 pcs

11/12/20

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

				Packaging 3 - 23 - B4B	PC	CC K100
				Packaging 3 - 24 - B4B		JUL 13 2020
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B	DAS	
140	QC 21 - SA	8 pcs	11/12/20	0.00 0.00	QC 21 - SA - 21	21 JUL 13 2020
					QC 21 - SA - 70	3-08
					QC 21 - SA - 9	

Part Op 100 - (Doosan Lathe) 1-Turn as per Folio FB466 Dwg 601.3902 Folio Rev: N/A Dwg Rev: N/C 2-Deburr
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release) Identify as MPP-120

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M316R1.000	316 Round Bar 1.00	1.1200 ft (.14 ea)	100-Doosan - 1	5099810

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M316R1.000	1	61	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eye Bolt	0.310Inches ± 0.010	0.320 0.300	Radius	309
2	Eye Bolt	0.620Inches ± 0.010	0.630 0.610		618
3	Eye Bolt	0.470Inches ± 0.010	0.480 0.460		468
4	Eye Bolt	0.400Inches ± 0.010	0.410 0.390		397
5	Eye Bolt	0.220Inches ± 0.010	0.230 0.210		221
6	Eye Bolt	0.150Inches ± 0.010	0.160 0.140		152
7	Eye Bolt	1.310Inches ± 0.010	1.320 1.300		131
8	Eye Bolt	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	251
9	Eye Bolt	1.270Inches ± 0.010	1.280 1.260		1267
10	Eye Bolt	0.830Inches ± 0.010	0.840 0.820		831
11	Eye Bolt	0.730Inches ± 0.010	0.740 0.720		728
12	Eye Bolt	0.530Inches ± 0.010	0.540 0.520		528
13	Eye Bolt	0.320Inches ± 0.010	0.330 0.310		314

1.979

299